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(54) Title: IMPROVEMENTS IN THE CONVERSION OF CHEMICAL MOIETIES		
(57) Abstract A process for the conversion of a chemical moiety, which may be gaseous, liquid or a solid in fluidised form, in which the chemical moiety is reacted with a plasma or with a reagent generated by the interaction of plasma with another component, which may be a solid.		



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David John
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ION OF CHEMICAL MOIETIES

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agent generated by the interaction of plasma with another component, which

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IMPROVEMENTS IN THE CONVERSION OF CHEMICAL MOIETIES

This invention relates to improvements in or relating to processes for converting fluidised chemical moieties.

In general, reactions need energy to initiate the reaction. Where this activation energy is high, the reaction is commonly carried out at high temperature and/or pressure. We have now found a new method of supplying the energy which enables reactions to be carried out at lower pressures, e.g. atmospheric pressure or sub-atmospheric pressure and/or lower temperatures. The reactions therefore require less energy and are safer. The ability to carry out the reactions at lower temperatures and pressures also means that cheaper materials and simpler methods of construction can be used in the construction of the reaction vessels.

Alternatively improved results may be obtained at the higher temperature and/or pressure.

In accordance with the present invention, there is provided an improvement in processes for the conversion of a chemical moiety characterised in that the chemical moiety is in a fluid phase and said moiety is reacted with a plasma or with a reagent generated by the interaction of the plasma with another component. The process may involve the use of a catalyst.

It is to be understood that the term conversion, as used herein, relates to the conversion of a material to a desired product and not merely to surface modification. It is also to be understood that the invention relates to conversion of one chemical by treatment with a plasma which is not derived from the same molecule, and thus does not relate, for example, to plasma polymerisation.

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IE CONVERSION OF CHEMICAL MOIETIES

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The moiety may be an element or a compound and may be
gaseous or liquid or it may be a solid which is in
fluidised form. Where the chemical moiety is a liquid,
e.g. through which the plasma is bubbled, it may be
provided as such or as an aerosol, in which case the
carrier gas may be or comprises the gas that is excited to
plasma.

In the embodiment where the moiety is reacted with a
reagent generated by the action of the plasma on another
component, the plasma may be directed, for example, onto
the surface of a solid to produce reactive species which
react with the moiety. The solid may be a catalyst, for
example. Alternatively, the reactive species may be
generated from the action of the plasma on a liquid.

Plasma is normally generated from a gas; however, a liquid
may also be used. For example, water may be excited to
form plasmas of hydrogen and oxygen.

Any suitable means may be employed for generating the
plasma. For example, it may be generated by DC glow
discharge, AC electric field, plasma torch and heat, all of
which may be pulsed. The heat may be generated by laser.

Alternating currents for generating the AC plasmas are
preferably those having a frequency of $1-10^4$ Hz, more
preferably 10^3-10^4 Hz. It will be understood, however, that
in some countries the frequencies that may be used are
limited, e.g. because of the risk of interference with
radio transmissions. For example, in Great Britain, a
frequency of 13.56MHz is set aside by the Government for
such experiments and will not therefore interfere with
radio transmissions. Other frequencies can be used,
provided that the Government is advised of the intention to
use these frequencies.

an element or a compound and may be or it may be a solid which is in are the chemical moiety is a liquid, the plasma is bubbled, it may be as an aerosol, in which case the comprises the gas that is excited to

here the moiety is reacted with a the action of the plasma on another a may be directed, for example, onto id to produce reactive species which y. The solid may be a catalyst, for vely, the reactive species may be tion of the plasma on a liquid.

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Frequencies of less than 1 Hz may also be used. However, such frequencies may give rise to alternating or periodic glow discharge rather than a continuous plasma. Such discharges are advantageous when the power input has to be minimised or to provide additional control of the reaction.

Plasma that is generated by alternating current at radio-frequency is normally generated from gases at sub-atmospheric pressure. Pressures of from 100 to 10^{-3} torr are suitable. However, the pressure used is dependent on the power loadings. Therefore, if a sufficiently high power loading is available, it is possible to excite gas to plasma at a pressure above 100 Torr, if desired.

However, plasmas generated by other means such as arc plasma or plasma torch are often generated at a variety of pressures ranging from sub- to super-atmospheric.

Where the reaction vessel is large, as in an industrial scale reaction, it is preferable to generate the plasma at lower frequencies such as 40kHz so as to reduce the likelihood of the plasma varying in intensity across the vessel. If higher frequencies are used, nodes and antinodes of plasma intensity may be created which may result in power loss and a reduction in the efficiency of the process.

A mixture of more than one plasma may be employed and where more than one gas or liquid is excited to plasma, this may be effected before or after mixing.

While the process of the invention may be applied to conversions generally, and more particularly gaseous reactions, it is particularly useful for converting toxic gases, such as are present in internal combustion engine exhaust gases and gaseous industrial emissions, to non-toxic waste products. Either or both of the toxic gas and

than 1 Hz may also be used. However, give rise to alternating or periodic or than a continuous plasma. Such ageous when the power input has to be le additional control of the reaction.

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the gas employed to convert it to a non-toxic product may be converted to plasma.

Internal combustion engine exhaust gases and other exhausts from hydrocarbon burning consist mainly of CO, NOx and gaseous hydrocarbons. The NOx can be detoxified by reaction with CO or unburned hydrocarbons to give N₂ and CO₂. Excess carbon monoxide and unburned hydrocarbon fuel are normally oxidised to CO₂ and water.

Examples of the detoxification of industrial gaseous emissions include the denaturing of NOx to water and nitrogen gas using hydrogen plasma, the dehalogenation of organic molecules using hydrogen plasma and the removal of odour from industrial emissions such as the emissions from fat rendering, glue and size manufacturing, tanning, fish meal processing, polyvinyl chloride and polyurethane manufacturing and cutting, food manufacturing, coffee roasting, manure processing and meat processing industries. Some of these detoxification reactions may require the presence of a catalyst.

Exhaust gases and gaseous industrial emissions commonly include fine particulate matter dispersed in the gas. The process of the present invention may be used to convert the particular moieties to more acceptable gaseous products, to soluble products which can then be removed from the gas e.g. by washing, or to liquids which can be separated from the gas. For example, carbonaceous material such as soot can be treated with an oxygen plasma to form carbon dioxide.

Some reactions have such a high energy of activation that they have to be carried out at very high temperature and/or be initiated by free radicals even in the presence of a catalyst. We have now found that if such reactions are carried out in the presence of plasma in accordance with

convert it to a non-toxic product may ma.

engine exhaust gases and other exhausts ning consist mainly of CO, NOx and s. The NOx can be detoxified by unburned hydrocarbons to give N₂ and monoxide and unburned hydrocarbon fuel i to CO₂ and water.

toxification of industrial gaseous he denaturing of NOx to water and ydrogen plasma, the dehalogenation of ing hydrogen plasma and the removal of l emissions such as the emissions from and size manufacturing, tanning, fish olyvinyl chloride and polyurethane utting, food manufacturing, coffee essing and meat processing industries. ification reactions may require the it.

aseous industrial emissions commonly ate matter dispersed in the gas. The t invention may be used to convert the o more acceptable gaseous products, to ch. can then be removed from the gas o liquids which can be separated from a, carbonaceous material such as soot a an oxygen plasma to form carbon

such a high energy of activation that ed out at very high temperature and/or radicals even in the presence of a now found that if such reactions are resence of plasma in accordance with

this invention, the need for high temperature or free radical initiators may be reduced or obviated. Alternatively, the results achieved using such high temperature and/or free radical initiators may be improved. Reactions which may be carried out in this manner include, but are not limited to, hydrogenations such as of olefins, acetylenes, aldehydes, ketones, acids, anhydrides, esters, nitro compounds, nitriles, oximes, carboxylic aromatic compounds, anilines, phenols and derivatives thereof, reductive alkylation, reductive amination, dehalogenation, hydrogenolysis, isomerization, disproportionation, migration, decomposition, carbonylation, decarbonylation, selective oxidation, acetoxylation and gas purification.

Whilst the present invention has particular advantages when used with reactions which have previously required high temperature and/or free radical initiation, it may also be used for reactions which do not have such a high activation energy.

Many reactions are promoted by catalysts that become deactivated with the passage of time. As described in our co-pending application, entitled "Improvements in Processes Involving Catalyst", filed on the same day as the present application, such catalyst may be regenerated by contacting the surface of the catalyst with a gas in the form of a plasma. Processes may therefore be envisaged in which both the reactant mixture for a catalysed gaseous reaction and the catalyst regeneration employ plasma.

In accordance with one aspect of such processes, the catalysed reaction may take place in one time period and the regeneration of the catalyst in a second, subsequent period. Two reactors may be employed in parallel, in one of which the reaction is taking place and in the other of which the regeneration is taking place. When the catalyst in the second reactor has been regenerated, the operations

need for high temperature or free radicals may be reduced or obviated. Results achieved using such high energy radical initiators may be improved. Carried out in this manner include, hydrogenations such as of olefins, ketones, acids, anhydrides, esters, nitriles, oximes, carboxylic aromatic phenols and derivatives thereof, reductive amination, dehalogenation, isomerization, disproportionation, oxidation, carbonylation, decarbonylation, nitroxylation and gas purification.

Plasma has particular advantages when used in processes which have previously required high energy radical initiation, it may also be used where it does not have such a high activation

energy. Promoted by catalysts that become active with passage of time. As described in our application entitled "Improvements in Processes for the Detoxification of Exhaust Gases from Motor Vehicles" filed on the same day as the present application, the catalyst may be regenerated by contacting the catalyst with a gas in the form of a plasma, therefore be envisaged in which both the catalyst and the gas are catalysed gaseous reaction and then employed in a catalytic converter.

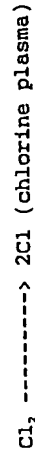
One aspect of such processes, the catalyst may be regenerated in one time period and then employed in a second, subsequent time period. The catalyst may be employed in parallel, in one or more stages taking place and in the other of the catalyst is taking place. When the catalyst is regenerated, the operations

in the two reactors may be reversed so that the reaction is effected over regenerated catalyst in the second reactor while the catalyst of the first reactor is regenerated. Of course, more than two reactors may be used with appropriate switching arrangements.

In some cases, the gas or gases required to regenerate the catalyst may already be included in, or readily generated from, the gaseous mixture which is to be treated in the presence of the catalyst. In such cases, a self-contained procedure can be envisaged where in one step the gaseous mixture is treated to convert to plasma the gaseous component, or at least one of the gaseous components, employed in the regeneration of the catalyst and in another step the same mixture is treated to convert to plasma at least one of the other gases of the mixture, being a gas involved in the reaction which is promoted by the catalyst. The first step may also involve a reaction to generate a required gas, e.g. the gas which is to be converted to plasma, where it is not already present as such in the reaction mixture.

An example of such a case is the detoxification of exhaust gas emissions from motor vehicles. For example, the catalyst employed in the catalytic converters fitted to motor vehicles for the detoxification of the exhaust gases tend to be deactivated with time due to poisoning by lead and/or phosphorus which are employed in additives for motor fuels.

Lead can be removed from the surface of the catalyst by the action of chlorine plasma which converts it to a soluble salt and phosphorus can be removed by the action of hydrogen plasma; the reactions proceeding according to the following equations:



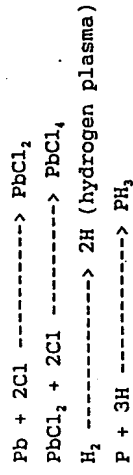
may be reversed so that the reaction is rated catalyst in the second reactor the first reactor is regenerated. Of reactors may be used with appropriate ts.

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case is the detoxification of exhaust motor vehicles. For example, the the catalytic converters fitted to e detoxification of the exhaust gases ad with time due to poisoning by lead ch are employed in additives for motor

rom the surface of the catalyst by the lasma which converts it to a soluble can be removed by the action of reactions proceeding according to the

----> 2Cl (chlorine plasma)



Thus, where halogenated compounds, for example CCl₄ and H₂, are present in the exhaust gases or can be generated from a gas or gases present in these gases, it will be appreciated that the regeneration of the catalyst may be achieved using the exhaust gas itself by treating it to convert one or both of the chlorine and hydrogen components thereof to plasma.

Catalytic converter systems for motor vehicles can therefore be designed wherein the catalyst is regenerated on board the vehicle, using the vehicle engine's exhaust emissions.

Where the plasma or plasmas employed for the catalyst regeneration do not interfere with the reaction which is being promoted by the catalyst, it may even be possible to effect the catalysed reaction and the regeneration of the catalyst simultaneously.

An example of an application of the present invention to an important industrial process is in the Haber process for the catalytically promoted synthesis of ammonia from nitrogen and hydrogen. The catalyst is usually trivalent iron. Known methods require that the reaction is carried out at high temperatures and pressures such as 670K and 150 to 350 atm. Where the reaction is carried out according to the present invention, lower temperatures and pressures can be used thus reducing the risk of explosion, the energy required to carry out the synthesis and its cost.

In practice, a stoichiometric mixture of nitrogen and hydrogen is excited to plasma by any means in the presence

-----> PbCl₂
 -----> PbCl₄
 --> 2H (hydrogen plasma)
 -----> PH₃

compounds, for example CCl₄ and H₂, must gases or can be generated from nit in these gases, it will be regeneration of the catalyst may be just gas itself by treating it to be chlorine and hydrogen components

systems for motor vehicles can herein the catalyst is regenerated using the vehicle engine's exhaust

plasmas employed for the catalyst interfere with the reaction which is catalyst, it may even be possible to action and the regeneration of the

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ometric mixture of nitrogen and plasma by any means in the presence

of the catalyst to produce the ammonia. Alternatively, the admixture of hydrogen and nitrogen is excited prior to being passed over the catalyst. In this case, the catalyst will be located in a separate zone to that in which the gases are excited to plasma. The plasma is then brought into contact with the catalyst at the desired temperature and pressure. If desired, one only of the hydrogen and nitrogen is converted to plasma.

The cleavage of a carbon-carbon double bond by oxidation with ozone followed by hydrolysis to yield carbonyl compounds is an example of an application of the present invention where the moiety to be converted is a liquid. A plasma of oxygen is bubbled through a solution of the unsaturated organic compound in an inert solvent such as methanol, glacial acetic acid, ethyl acetate, hexane or chloroform at a temperature which is preferably in the region of -20°C but which may be at or above ambient temperature. The ozone is produced in the oxygen plasma.

The plasma may convert the chemical moiety to a reactive substance which then takes part in a further reaction. For example, aluminium hydride may be mixed with a catalyst poisoned with sulphur and phosphorus. The mixture is exposed to a plasma of an inert gas to decompose the aluminium hydride to aluminium and hydrogen species. These species then react with the sulphur and phosphorus poisons to form a mixture of products, namely aluminium sulphide, aluminium phosphide, hydrogen sulphide and phosphine.

Alternatively, the catalyst may be mixed with zinc oxide and exposed to a hydrogen plasma. Both reactive poisons, such as mercaptan and thiol compounds, and unreactive poisons, such as aromatic sulphur compounds can be removed from the catalyst surface by this means.

An example of the chemical moiety being converted to a

duce the ammonia. Alternatively, the hydrogen and nitrogen is excited prior to the catalyst. In this case, the catalyst is a separate zone to that in which the plasma is then brought to the catalyst at the desired temperature, one only of the hydrogen and nitrogen to plasma.

Carbon-carbon double bond by oxidation by hydrolysis to yield carbonyl compound of an application of the present moiety to be converted is a liquid. A bubbler through a solution of the compound in an inert solvent such as acetic acid, ethyl acetate, hexane or xylene which is preferably in the temperature which may be at or above ambient temperature is produced in the oxygen plasma.

At the chemical moiety to a reactive moiety takes part in a further reaction. For example, hydride may be mixed with a catalyst and phosphorus. The mixture is of an inert gas to decompose the aluminium and hydrogen species. These products, namely aluminium sulphide, hydrogen sulphide and phosphine.

Catalyst may be mixed with zinc oxide and oxygen plasma. Both reactive poisons, and thiol compounds, and unreactive acidic sulphur compounds can be removed from the surface by this means.

Chemical moiety being converted to a

reactive substance where the moiety is a liquid is where a catalyst poisoned with hydrocarbons and lead is suspended in or is in contact with dichlorine heptoxide. When the mixture is exposed to plasma of oxygen and/or inert gas, the oxygen and chlorine species formed will respectively oxidise the hydrocarbons and convert the lead to a washable lead salt.

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h hydrocarbons and lead is suspended
with dichlorine heptoxide. When the
plasma of oxygen and/or inert gas,
the species formed will respectively
ons and convert the lead to a washable

CLAIMS

1. A process for the conversion of a chemical moiety characterised in that the chemical moiety is in a fluid phase and said moiety is reacted with a plasma or with a reagent generated by the interaction of plasma with another component.
2. A process according to Claim 1, wherein the moiety is in liquid form and the liquid is in the form of an aerosol.
3. A process according to Claim 1, wherein the chemical moiety is a fluidised finely divided solid.
4. A process according to Claim 5, wherein the moiety is in gaseous form and is also provided in the form of plasma.
5. A process according to any one of Claims 1 to 4, wherein the plasma is generated by an AC electric field, by DC glow discharge, by a laser or by plasma torch.
6. A process according to Claim 5, wherein the plasma is generated by an AC electric field and wherein the alternating current is supplied at from 10³Hz to 10⁶Hz.
7. A process according to Claim 5, wherein the plasma is generated by an AC electric field and wherein the alternating current is supplied at from 10³Hz to 10⁶Hz.
8. A process according to any one of Claims 1 to 7, wherein said another component is a solid.
9. A process according to Claims 8, wherein said another component is a catalyst.
10. A process as claimed in any one of Claims 1 to 9 comprising the detoxification of a gaseous industrial

the conversion of a chemical moiety at the chemical moiety is in a fluid y is reacted with a plasma or with a the interaction of plasma with another

ing to Claim 1, wherein the moiety is a liquid is in the form of an aerosol.

ing to Claim 1, wherein the chemical moiety is finely divided solid.

ing to Claim 5, wherein the moiety is also provided in the form of plasma.

ing to any one of Claims 1 to 4, generated by an AC electric field, by a laser or by plasma torch.

ing to Claim 5, wherein the plasma is electric field and wherein the frequency is supplied at from 10^3 Hz to 10^9 Hz.

ing to Claim 5, wherein the plasma is electric field and wherein the frequency is supplied at from 10^3 Hz to 10^{11} Hz.

ing to any one of Claims 1 to 7, component is a solid.

ing to Claims 8, wherein said another component is a solid.

claimed in any one of Claims 1 to 9 for the purification of a gaseous industrial

emission or internal combustion engine exhaust.

11. A process according to any one of Claims 1 to 9, wherein the reaction is carried out in the presence of a catalyst.

12. A process according to Claim 11, wherein the catalyst is located in a zone remote from that in which the plasma is generated.

13. A process according to any one of Claims 1 to 12, wherein the reaction of the chemical moiety with the plasma generates a reactive species which takes part in a second reaction.

14. A process according to any one of Claims 1 to 13, wherein the conversion is carried out as a continuous, semi-continuous or batch process.

ustion engine exhaust.

g to any one of Claims 1 to 9,
carried out in the presence of a

to Claim 11, wherein the catalyst
ote from that in which the plasma

to any one of Claims 1 to 12,
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ies which takes part in a second

to any one of Claims 1 to 13,
is carried out as a continuous,
process.

AMENDED CLAIMS

[received by the International Bureau on 24 January 1994 (24.01.94);
original claims 1-14 amended; new claims 15-25 added (3 pages)]

1. A process for the conversion of a chemical moiety characterised in that the chemical moiety is in a fluid phase and said moiety is reacted with a plasma, or with a reagent generated by the interaction of plasma with another component, said conversion being effected in the presence of a catalyst, said catalyst being regenerated by in situ treatment with plasma.

2. A process according to Claim 1, wherein the conversion of the chemical moiety and the catalyst regeneration are carried out simultaneously.

3. A process according to Claim 1 or 2, wherein the moiety is in liquid form and the liquid is in the form of an aerosol.

4. A process according to Claim 1 or 2, wherein the chemical moiety is a fluidised finely divided solid.

5. A process according to Claim 1 or 2, wherein the moiety is in gaseous form and is also provided in the form of plasma.

6. A process according to any one of Claims 1 to 5, wherein the plasma is generated by an AC electric field, by DC glow discharge, by a laser or by plasma torch.

7. A process according to Claim 6, wherein the plasma is generated by an AC electric field and wherein the alternating current is supplied at from 10^3 Hz to 10^9 Hz.

8. A process according to Claim 6, wherein the plasma is generated by an AC electric field and wherein the alternating current is supplied at from 10^3 Hz to 10^{12} Hz.

9. A process according to any one of Claims 1 to 8, wherein said another component is a solid.

10. A process according to Claim 9, wherein said another component is the catalyst.

11. A process as claimed in any one of Claims 1 to 10 comprising the detoxification of a gaseous industrial emission or internal combustion engine exhaust.

12. A process according to any one of Claims 1 to 11, wherein the catalyst is located in a zone remote from that in which the plasma is generated.

13. A process according to any one of Claims 1 to 12, wherein the reaction of the chemical moiety with the plasma generates a reactive species which takes part in a second reaction.

14. A process according to any one of Claims 1 to 13, wherein the conversion is carried out as a continuous, semi-continuous or batch process.

15. A process for the detoxification of gaseous industrial emissions or internal combustion engine exhaust characterised in that the emission or exhaust is in a fluid phase and is reacted with a plasma, or with a reagent generated by the interaction of plasma with another component, in the presence of a metallic catalyst.

16. A process according to Claim 15, wherein the emission or exhaust is in liquid form and the liquid is in the form of an aerosol.

17. A process according to Claim 15, wherein the emission or exhaust is a fluidised finely divided solid.

18. A process according to Claim 15, wherein the emission or exhaust is in gaseous form and is also provided in the form of plasma.

AMENDED CLAIMS

International Bureau on 24 January 1994 (24.01.94);
[ended; new claims 15-25 added (3 pages)]

ion of a chemical moiety characterised in that the
ase and said moiety is reacted with a plasma, or with
teraction of plasma with another component, said
presence of a catalyst, said catalyst being regenerated

n 1, wherein the conversion of the chemical moiety
: carried out simultaneously.

claim 1 or 2, wherein the moiety is in liquid form and
erosol.

n 1 or 2, wherein the chemical moiety is a fluidised

n 1 or 2, wherein the moiety is in gaseous form and
plasma.

ne of Claims 1 to 5, wherein the plasma is generated
glow discharge, by a laser or by plasma torch.

6, wherein the plasma is generated by an AC electric
; current is supplied at from 10^3 Hz to 10^5 Hz.

6, wherein the plasma is generated by an AC electric
; current is supplied at from 10^3 Hz to 10^5 Hz.

ne of Claims 1 to 8, wherein said another component

wherein said another component is the catalyst.

of Claims 1 to 10 comprising the detoxification of internal combustion engine exhaust.

of Claims 1 to 11, wherein the catalyst is located in the plasma is generated.

one of Claims 1 to 12, wherein the reaction of the generates a reactive species which takes part in a

one of Claims 1 to 13, wherein the conversion is continuous or batch process.

tion of gaseous industrial emissions or internal risid in that the emission or exhaust is in a fluid or with a reagent generated by the interaction of the presence of a metallic catalyst.

1 15, wherein the emission or exhaust is in liquid f an aerosol.

5, wherein the emission or exhaust is a fluidised

5, wherein the emission or exhaust is in gaseous m of plasma.

19. A process according to any one of Claims 15 to 19, wherein the plasma is generated by an AC electric field, by DC glow discharge, by a laser or by plasma torch.

20. A process according to Claim 19, wherein the plasma is generated by an AC electric field and wherein the alternating current is supplied at from 10^8 Hz to 10^{12} Hz.

21. A process according to Claim 19, wherein the plasma is generated by an AC electric field and wherein the alternating current is supplied at from 10^8 Hz to 10^{12} Hz.

22. A process according to any one of Claims 15 to 21, wherein said another component is a solid.

23. A process according to Claim 22, wherein said another component is the catalyst.

24. A process according to any one of Claims 15 to 23, wherein the reaction of the emission or exhaust with the plasma generates a reactive species which takes part in a second reaction.

25. A process according to any one of Claims 15 to 24, wherein the conversion is carried out as a continuous, semi-continuous or batch process.

any one of Claims 15 to 19, wherein the plasma is field, by DC glow discharge, by a laser or by plasma

Claim 19, wherein the plasma is generated by an AC alternating current is supplied at from 10^3 Hz to 10^9 Hz.

Claim 19, wherein the plasma is generated by an AC alternating current is supplied at from 10^3 Hz to 10^9 Hz.

any one of Claims 15 to 21, wherein said another

laim 22, wherein said another component is the catalyst.

any one of Claims 15 to 23, wherein the reaction of the plasma generates a reactive species which takes part in

o any one of Claims 15 to 24, wherein the conversion is semi-continuous or batch process.

INTERNATIONAL SEARCH REPORT

PCT/GB 93/01641

I. CLASSIFICATION OF SUBJECT MATTER (In several classification symbols apply, indicate ab): According to International Patent Classification (IPC) and both National Classification and IPC IPC ⁵ : B 01 D 53/00, B 01 D 53/32, B 01 D 53/34, B 01 D 53/36, IPC ⁵ : B 01 J 19/08, H 05 H 1/24, C 10 G 15/12			
II. FIELDS SEARCHED Minimum Documentation Searched: Classification System: I Classification Symbols: IPC ⁵ : B 01 D, B 01 J, H 05 H, C 10 G, B 29 C, C 08 J, C 23 C, A 61 L			
Documentation Searched either than Minimum Documentation to the Extent that such Documents are included in the Fields Searched:			
III. DOCUMENTS CONSIDERED TO BE RELEVANT ^a			
Category ^b	Citation of Document, with indication, where appropriate, of the relevant passages ¹¹	Relevant to Claim No. 11	
X	US, A, 5 026 949 (AMOUROUX) 25 June 1991 (25.06.91), claims.	1, 2, 8, 9, 11- 14	
X	US, A, 5 015 349 (SUIB) 14 May 1991 (14.05.91), claims.	1, 4, 7, 11, 12	
X	US, A, 4 941 965 (AMOUROUX) 17 July 1990 (17.07.90), claims.	1, 2, 8, 9, 11	
X	EP, A1, 0 366 876 (MITSUBISHI JUKOGYO KABUSHIKI KAISHA) 09 May 1990 (09.05.90), claims.	1, 4, 5, 10	
X	US, A, 3 419 597	1, 4, 11	
^a Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubt on priority claim(s) or which may affect the publication date of another document (in the case of a priority claim) "O" document relating to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed			
^b Later document published after the international filing date or priority date and not in conflict with the application but checked to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention is based on it or cannot be considered to involve an inventive step "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents in the art "Z" document member of the same patent family			
IV. CERTIFICATION Date of the Actual Completion of the International Search: 11 October 1993 Date of Mailing of this International Search Report: 22. 11. 93 International Searching Authority: EUROPEAN PATENT OFFICE Signature of Authorized Officer: BECKER e.h.			

Classification symbols apply, indicate all *		
National Classification and IPC		
32.B 01 D 53/34, B 01 D 53/36,		
4.C 10 G 15/12		
Classification Symbols		
H, C 10 G, B 29 C, C 08 J, C 23 C,		
Classification Symbols		
more than Minimum Documentation		
symbols are included in the fields Searched *		

Appropriateness of the relevant passages	Relevant to Claim No. 11
ne 1991	1, 2, 8, 9, 11- 14
91	1, 4, 7, 11, 12
ly 1990	1, 2, 8, 9, 11
GYO KABUSHIKI 990	1, 4, 5, 10
	1, 4, 11

* Later document published after the international filing date or priority date and not included in the international search report, but which nevertheless meets the criteria of the international search report.

* Document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step.

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	1, 4, 11

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RELEVANT (CONTINUED FROM THE SECOND SHEET)

Indication, where appropriate, of the relevant extracts	Reference to Claim No.
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ANHANG

zur internationalen Recherchen-
bericht über die internationale
Patentmeldung N°.

ANNEX

to the International Search
Report to the International Patent
Application No.

PCT/GB 93/01641 SAE 77571

In diesem Anhang sind die Mitglieder
der Patentfamilien der in obenge-
nannten internationalen Recherchenbericht
angeführten Patentdokumente angegeben.
Diese Angaben dienen nur zur Unter-
richtung und erfolgen ohne Gewähr.

This annex lists the patent family
members relating to the patent documents
cited in the above-mentioned inter-
national search report. The Office is
in no way liable for these particulars
which are given merely for the purpose
of information.

La présente annexe indique les
membres de la famille de brevets
relatifs aux documents de brevets cités
dans le rapport de recherche inter-
national visé ci-dessus. Les renseigne-
ments fournis sont donnés à titre indica-
tif et n'engagent pas la responsabilité
de l'Office.

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ANNEXE

au rapport de recherche inter-
national relatif à la demande de brevet
international N°.